

## Technical Data Sheet

### Vitamide BF10BG 4-0571



Polyamide 6

#### Product Description

Vitamide BF10BG 4-0571 is a Polyamide 6 material and is typically used in Injection Molding applications.

<b>Processing Method</b>	Injection Molding
<b>Additive</b>	Flame Retardant
<b>Application</b>	Connectors; Electrical Parts; Plugs

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Density	1.13	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield	75	MPa	ISO 527-2
Tensile Strain at Break	75	%	ISO 527-2
Flexural Modulus	2600	MPa	ISO 178
Flexural Stress	95	MPa	ISO 178
<b>Impact</b>			
Notched Izod Impact Strength	6	kJ/m <sup>2</sup>	ISO 180
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (0.45 MPa)	185	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	60	°C	ISO 75-2/A
DSC Melting Point	221	°C	ISO 3146
<b>Electrical</b>			
Dielectric Strength, (2.00 mm)	21	kV/mm	IEC 60243-1
Comparative Tracking Index (CTI), (Solution A)	600	V	IEC 60112
Surface Resistivity	1E+15	ohm	IEC 60093
<b>Flammable</b>			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
Glow Wire Ignition Temperature	750	°C	IEC 60695-2-13
<b>UL Information</b>			
Flame Rating	V-2		UL 94
<b>Injection Parameters</b>			
Drying Time	4.0 to 6.0	hr	
Drying Temperature	80	°C	
Processing (Melt) Temp	230 to 260	°C	
Mold Temperature	60 to 90	°C	